

HORSBURGH & SCOTT

LARGE PART HEAT TREATING



H&S has a 30,000 square foot Heat Treat Facility, with Metallurgical Lab and over 25 years experience ready to serve your large part heat treating needs.

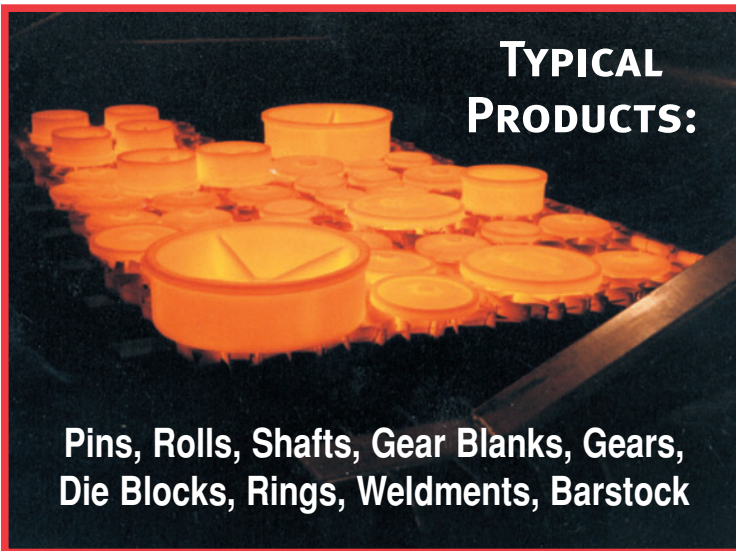
TREATMENTS

(Minimum Order Weight)

- Carburizing** – 500 lbs.
0.080" - 0.250" effective case depths
- Quench & Temper** – 500 lbs.
- Annealing** – 500 lbs.
- Normalizing** – 500 lbs.
- Stress Relieving** – 1,000 lbs.

EQUIPMENT

- 180" Deep x 75" Diameter
Deep Pit Furnaces
- Large Batch Quench & Temper Furnace
- 60" Deep x 48" Diameter
Pit Atmosphere Furnaces
- Car Bottom Stress Relieving Furnaces



TYPICAL PRODUCTS:

Pins, Rolls, Shafts, Gear Blanks, Gears,
Die Blocks, Rings, Weldments, Barstock

Contact: Horsburgh & Scott Heat Treat Department

Phone: 216-432-3784 • Fax: 216-432-5861 • Email: heattreat@horsburgh-scott.com

HORSBURGH & SCOTT

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